HAEHNE

IO-Link Amplifier CA-IO-S

Scope of Supply

Electronic unit in stainless steel housing

- Cable plug for connection to strain gauge sensors
- Mounting clamp

Additionally Available

 Assembled IO-Link standard cable with M12 cable plug and socket in 5, 10 or 15 m length for the connection to the master



Special Features

- · Connection to different force measurement sensors possible
- Small space requirement , minimal wiring effort
- · Simple and fast tool parameterization via PLC / PC
- Comprehensive diagnostics during operation, such as limit monitoring or peak storage
- Bidirectional point-to-point communication standard according to IEC 61131-9

The CA-IO-S cable amplifier is used where sensors with resistance full bridges (strain gauge force transducers) are to be connected to IO-Link. In addition to *HAEHNE's* own sensors, force sensors from other manufacturers can also be connected and evaluated at the analog input of the amplifier. The sensor parameters can be easily stored in the measuring amplifier.

The cable amplifier is connected between the sensor and the IO-Link master, a separate power supply is not necessary. The sensor signals are converted into digital signals with a cycle time of 1 ms, averaged and provided to the interface circuit.

The CA-IO-S supports bidirectional communication of the IO-Link specification so that the higher-level controller can transmit parameter settings and settings to the amplifier during operation, which in particular significantly simplifies installation and commissioning. Even during production and maintenance, the *HAEHNE* IO-Link interface offers many advantages, such as comprehensive diagnostics options and detailed information with regard to possible troubleshooting, maintenance or replacement of the devices.

Simplest connection



CA-IO-S



Technical Data		
Power supply	Power supply	24 V DC, 1830 V
	Typical current requirements with standard wiring	approx. 20 mA
Signal	-160 % …0 … +160 % [≙] 8000…0000…7FFF	
Sampling rate	1 ms	
Resolution	16 bit	
Data width	1 word	
Temperature range	0+60° C	
Protection class	IP67	
Analog Input		
Strain gauge excitation supply	Voltage (V ₄) Current max.	2,5 V 10 mA
Nominal restistance of strain guge bridge	350 Ω5 kΩ	
Nominal rating	Standard	0.5 - 3,00 mV/V
	Other value	es for nominal rating on request
IO-Link Specification		
IO-Link revision		1.1
Transmission type		COM2 / 38.4 kBit/s
Min. Cycle time		3 ms
SIO Mode		No



V ₁	Output signal of full bridge strain gauge
V ₄	Excitation voltage to the full bridge strain gauge in the sensors

Required master port class

*) Place the shield of the sensor cable on the plug supplied.

When mounting the amplifier, equipotential bonding with a sufficient cross-section must be established.

CA-IO-S PB EN 04_20

Technical modification reserved.

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